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MINIMOTO™ GO KART

Owner's manual and safety instructions

Carefully read this manual completely before operating your electric MINIMOTO™ GO KART. keep this manual in a safe place for future reference. Be sure you thoroughly understand how to operate the components of your MINIMOTO™ GO KART.

NOTE: Throughout this manual there are many "WARNINGS". Be sure to read and understand all of these "WARNINGS".

Please play extremely close attention to these areas as serious injury or even death may result in failing to do so.

WARNING: This vehicle is a serious machine and should be treated with respect when riding it, working on it, or simply being near it.

This vehicle can obtain speeds that only qualified riders of the proper age, size, and maturity should attempt. That decision rests entirely on the observation and discretion of the direct supervising adult.

IMPORTANT!!! Before we begin:

Like any wheeled vehicle, riding the MINIMO-TO™ GO KART can be extremely hazardous. It is your responsibility to follow this manual for the proper set up, inspection, riding procedure, protective gear required, and rules of the road to reduce the risk of serious injury.

The age recommendation is only an estimate. If the rider is too small, too large, or too old to comfortably fit on the MINIMOTO™ GO KART, he/she should not attempt to ride it. The MINIMOTO™ GO KART is not designed for or intended to be used by of anyone under the ages of 8. Keep away from small children.

For Replacement Parts and Accessories

Go To

ElectricScooterParts.com

WARNINGS:

This product is meant for outdoor use only and only on private property. Never ride your MINIMOTO™ GO KART on sidewalks, public streets, alleys, or other public roads or thoroughfares. It must never be ridden in any area that could potentially do harm to humans, animals, property damage.

Never ride around the vicinity of small children who may enter your path.

Special notes for supervising adults of the rider:

- 1) The decision to allow a rider to ride the MINIMOTO™ GO KART must be done with the permission of a directly supervising adult. The directly supervising adult must read and follow all of the contents of the owners manual before making this decision.
- 2) The rider must have previous experience in riding electric powered vehicles before attempting to ride the MINIMOTO™ GO KART. It is the responsibility of the supervising adult to ensure the rider has the specific talent, physical ability, and training before allowing them to attempt to ride the Go Kart.
- 3) The MINIMOTO™ GO KART is never to be ridden indoors. Indoor flooring and carpets can be damaged from abrasive contact with the tires. The manufacturer will not be responsible for any indoor damage if the MINIMOTO™ GO KART is used in this manner.
- 4) The MINIMOTO™ GO KART is designed to run on clean, flat, dry, and generally hard surfaces by persons over 8 years of age. It should not be used on gravel or grass.

- 5) The rider of a MINIMOTO™ GO KART should always wear appropriate footwear. Open-toed shoes should never be allowed. Keep shoe laces and pant legs away and clear of the wheels.
- 6) The rider must wear a safety helmet, elbow and kneepads to avoid injury if falling. Failure to wear a standard approved helmet may result in serious personal injury or death. Safety goggles are also highly recommended.
- 7) The MINIMOTO™ GO KART is never to be ridden by more than one person at a time. In Addition, it is not designed to pull or tow anything behind it as it may result in serious damage to the motor or internal parts. Do not exceed the maximum capacity of 200 lbs (90 kg).
- 8) The MINIMOTO[™] GO KART cannot be used on wet surfaces or in wet weather. Never immerse any part of the MINIMOTO[™] GO KART in water. Moisture can damage the motor, switches, and drive components.
- 9) The MINIMOTO™ GO KART should never be ridden in mud, puddles, water, ice, slick or bumpy surfaces. It is not designed to go over curbs or extreme terrain changes in the roadway.
- 10) The electric motor can become hot when in use. Do not touch it at anytime and handle it carefully.
- 11) Never use your MINIMOTO™ GO KART while using personal radios or headphones.
- 12) Do not use your MINIMOTO™ GO KART for stunt riding, ramp jumping, acrobatics or similar activities.

WARNINGS: (Cond't)

13) Never inflate the tires beyond 30 PSI. Recommended tire pressure is 27 PSI. Inflation of the tires should be by adults only. Serious injury or death may result in over inflation of the tires occurs. Avoid filling the tires at a gas station. The greater pressure of a gas station air pump makes a blowout of the tire possible. This may result in serious injury or death. Never use non-Minimoto™ replacement parts.

14) If you need replacement parts for the MINIMOTO™ GO KART, please contact ElectricScooterParts.com by calling the toll free number:

1-800-908-8082

between the hours of 8 am to 5 pm PST Monday through Friday (excluding holidays).

or by email:

sales@electricscooterparts.com

15) SB 1918 (CALIFORNIA) declaration:

Your insurance policies may not provide coverage for accidents involving the use of this product. To determine if coverage is provided, contact your insurance company or agent.

For Replacement Parts and Accessories

Go To

ElectricScooterParts.com

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CAUTION!

THIS IS AN ELECTRICALLY OPERATED PROD-UCT AND SHOULD BE OPERATED WITH CARE. KEEP AWAY FROM SMALL CHILDREN.

BEFORE RIDING, ALWAYS MAKE SURE THAT
THE BATTERY RETAINER IS FIRMLY IN PLACE
AND HOLDING THE BATTERY SECURELY.

PREVENTING A FIRE:

- a) Never unprofessionally modify the electrical system. Modifications of this system can result in fire, serious injury and damage to the electrical components.
- b) To avoid damaging the battery, do not use the charger if it has been struck, dropped or damaged in any way.
- c) Do not expose the battery to high temperatures (such as placing infront of a heater) as this may cause the battery to explode.
- d) Never allow the battery charger to become wet, and never place it in water.
- e) Use of the wrong type of battery or charger could cause a fire or explosion resulting in serious injury.

- f) Never use Minimoto™ parts, battery, or components in any other products or vehicles other than the MINIMOTO™ GO KART.

 Replacing or substituting parts with other vehicles can result in overheating, fire, or explosion. Only use Minimoto™ parts, battery or components in the MINIMOTO™ GO KART because using or substituting other parts can result in overheating, fire, explosion or mechanical breakdown.
- g) The battery is to be handled by ADULTS ONLY. The battery is heavy and contains a lead-acid electrolyte. Dropping the battery can result in serious injury.
- h) Never allow children to recharge the battery. Charging the battery must be done by ADULTS ONLY. A child could be injured when involved in the operations of battery charging or use of electrical devices.
- i) Make sure that all battery contacts or connectors are clean and free of excessive wear or damage whenever the battery is charged.
 If ANY damage is detected, DO NOT USE the charger or battery until you have replaced the worn or damaged part.
- j) Always remove the Power Shut-off "T" Handle when your Minimoto™ is not in use to ensure the power is off. Prevent any unauthorized riders from attempting to ride the Go Kart.

VEHICLE ASSEMBLY AND SET UP:

CAUTION: The included tools to set up and charge the MINIMOTO™ GO KART should be used by an ADULT ONLY. The package contains some small parts. Keep away from small children.



Fig 1



Fig 2



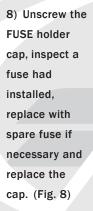
Fig 3



Fig 4

- 1) Completely remove the MINIMOTO™ GO KART and all contents from the package. (Fig. 1) Go-Kart x 1, front wing x 1, seat back x 1, battery charger x 1, shut off "T" handle x 2, instruction manual x 1, safety flag x 1, tools kit set x 1, spare fuse x 2.
- 2) Find and identify the following tools and hardware. (Fig. 2)
- 3) Locate the brake pedal. Find and remove the cardboard security tag. Discard the tag after removal.
- 4) Fold down the Steering Wheel to the steering rack by tightening the hand knob. (Fig. 3)
- 5) Using a coin or large screwdriver, turn the two locks (Fig. 4) on the battery box until they are loose from the body. Remove the battery box.
- 6) Snap the Seat Back into the slots in the back of the seat (Fig. 5) and screw it into place with allen key. (Fig. 6)

7) Locate the battery connectors and snap them firmly together (Fig. 7). Replace the battery box and tighten the two locks.



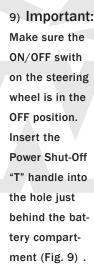






Fig 5



Fig 6



Fig 7



Fig 8



Fig 9



Fig 10



SAFETY FLAG AND STAFF ATTACHMENT:

A Safety Flag and Staff have been included. It is EXTREMELY important that you place these on your Go Kart whenever riding. This will help anyone driving a real car who may accidentally enter your space to see you better.

IMPORTANT: NEVER RUN THE GO KART IN ANY AREA THAT CARS OR OTHER VEHICLES MAY BE IN USE.

- 1) Find the pole attachment plug and place it in the hole in the rear body work as shown.
- 2) Place the flag on the pole end and insert it into the plug. (Fig. 11)



Fig 11

EMERGENCY POWER SHUT OFF "T" HANDLE:

In the event that someone outside the vehicle wishes to shut off all power to the vehicle

instantly, PULL
OUT the Power
Shut-Off "T"
Handle located near the
battery box at
the rear of the
vehicle (Fig.
12). This will



Fig 12

immediately shut off the power to the motor. The driver can shut power off by moving the ON/OFF switch on the steering wheel to the "OFF" position.



REVERSING THE VEHICLE:



Fig 13

If you need to
reverse the vehicle
for any reason, go
to a COMPLETE
STOP first. Next,
move the
FWD/REV switch to

the REV position. Wait one second and then step on the accelerator pedal. [NOTE: Reverse speed is limited to a few miles per hour. You cannot run at top speed in reverse.] When finished reversing, go to another COMPLETE STOP and move the switch to the FWD position. (Fig. 13)

"POP OFF" FRONT WING:

The Front Wing is only held in place by two tube-like posts in the front of the chassis. It is not screwed permanently down this allows it a chance to "pop off" if it hits an object. In the event of a light impact, the wing will try to pop off. This is INTENTIONAL. It will help to prevent major damage being done to the wing. Simply replace the wing back into the two posts and proceed as normal.

Replacement wings have been discontinued by the manufacturer and are no longer available.

FRONT AND REAR SPRING LOADED BUMPERS:

The Front and Rear of the chassis have spring loaded bumpers. These are designed to help minimize damage to the chassis in the event of a light impact. However, a large impact may result in damage to the entire frame.

Care must be tak en to pre vent a large impact.

New front and rear bumpers have been discontinued by the manufacturer and are no longer available.

REMOVABLE SIDE PODS:

The two side pods are easily removable from the chassis. They are designed to flex in the

event of a light impact.

They can also be removed to help load the vehicle in a truck, van, or SUV type vehicle for transportation . (Fig. 13)



Fig 13

Rotate the two knobs 90 degrees and lift the side pods upward and off. (Fig. 14) Replace them in the reverse order.

reverse order.

WARNING: Make sure



Fig 14

the seat belt runs through the slot between the seat and the side pods as they were originally assembled. The seat belt must be worn at all times by the rider.

New Side Pods have been discontinued by the manufacturer and are no longer available.

SWAPPING REPLACEMENT BATTERIES:

A fully charged battery will last about 30 to 40 minutes of running time. It is possible to replace your battery with a spare, freshly charged one if you are out running somewhre and want to continue. Your Minimoto™ Go Kart was designed to easily "swap" the battery in a few minutes.

Additional spare batteries can be purchased from the Minimoto Service Center. These replacement batteries each will come with an EXTERNAL charging port. This will allows you to charge the battery OUTSIDE of the vehicle.

You can charge as many as you want and bring them with you where you intend to drive.

Additional Battery Chargers can also be purchased through ElectricScooterParts.com.

www.electricscooterparts.com

To replace the battery, go to the page 19 titled "REPLACING THE BATTERY" for the specific instructions.

BATTERY CARE:

If a battery appears to be leaking, avoid contact with the leaking materials. Place the battery in a plastic bag.

WARNING: This liquid and contents of the battery are highly acidic. Wash your hands immediately and thoroughly for a minimum of 15 minutes. Call a physician. Do not touch your face or eyes. If acid is internally ingested, IMMEDIATELY give water, milk, egg whites, or milk of magnesia. Never give emetics or induce vomiting. CALL A PHYSICIAN IMMEDIATELY.

- ☐ Use ONLY a MINIMOTO™ GO KART battery.
- ☐ Never charge the battery for more than 30 hours
- ☐ Charge the battery after each use.
- Avoid running the battery completely as this will greatly shorten their useable life.
- Never leave the battery in an uncharged condition. This will permanently damage it and prevent it from being able to hold any charge.
- □ Disconnect the battery from the wiring if the MINIMOTO™ GO KART is to be stored more than 2 months.
- Do not store the batteries in temperatures above 75 degrees F or lower than
 8 degrees F.
- Check to make sure the batteries are securing in place before riding the Go Kart. Tighten the battery retainer if necessary.

BATTERY CHARGING INFORMATION:

IMPORTANT: The battery provided in the MINIMOTO™ GO KART MUST BE charged at least 12 hours before using for the first time.

he charger MUST be used only in a clean, dry area. In addition:			
	Battery charging must be done by ADULTS only.		
	The batteries must be upright when charging.		
	The charger is not a toy.		
	Do not short-circuit the batteries.		
	Do not charge the batteries on any delicate surfaces (such as a counter top).		
	Only use the provided charger to charge the batteries.		
	Only use a MINIMOTO™ GO KART battery or batteries when operating.		
	Remove old or dead batteries from the MINIMOTO™ GO KART if they do not accept a charge.		
	Never use the charger in an enclosed space. Always ensure adequate ventilation.		
	Never cover the Electric Mini Go Kart or the charger during charging.		
	Should anything abnormal happen to the electric Mini Go Kart or charger, switch off the mains supply immediately and contact your dealer.		
MPORTANT:			

Under normal conditions, the battery will reach full charge in 8 to 12 hours of charging time. The difference in time depends on the local power output in your area, the type of outlet you use, and the condition of the battery.

NOTE: Do not connect the charger to a surge protector. You should only plug the charger directly into a standard electric wall outlet. Surge protectors can slow down the charging process.

- 1) Loosen the screw on the protective cover (fig. a) .
- 2) Rotate up the protective cover and open the rubber cap of the charging recepticle (fig. b).
- 3) Notice that the plug has a "groove" inside (fig. c) . This sure it can only be plugged in the correct orientation. Plug the charger plug into the port (fig. d).
- 4) Plugin the charger into a standard outlet. Make sure the outlet is turned on.
- 5) Refer to the label on the charger to review the charging status (fig. e)
 - a) When the charger is getting power from the wall socket, the Power LED " "will be Red and the battery Symbol " $\begin{subarray}{c} \begin{subarray}{c} \beg$
 - b) When the battery is getting charged, battery symbol " 📇 " will be flashing green.
 - c) When the battery is fully charged, battery symbol " 📇 " will change to steady green.

NOTE: Battery charge times will very depending on the electrical supply and the condition of the battery. Your battery may charge faster or slower than the suggested times.







fig. c





Battery Charger specifications for world-wide standard:

Country	Input	Output	Polarity	Shape	
U.S./Canada Taiwan/Japan	A.C. 100-120V 60Hz	d.c. 36V	/ 2000mA	Bare — —	
U.K./Hong Kong/	A.C. 220-240V	d.c. 36V	2000mA	Bare	
Singapore/Malaysia/ Africa	50Hz			\bigcirc \bigcirc \bigcirc	
Alliou				0 & 0	
Europe/Germany/	A.C. 220-230V	d.c. 36V	2000mA	Bare	
Israel	50Hz			\ominus \oplus \oplus	(0 0)
Australia/	A.C. 240V 50H	z d.c. 36V 2	000mA	Bare	
New Zealand/China				\ominus \oplus \oplus	(0,0)

RIDING RULES:

DIRECT ADULT SUPERVISION IS REQUIRED WHEN RIDING.

Adults should teach the appropriate safety rules and methods before allowing anyone to ride the MINIMOTO™ GO KART. The rules should be reviewed with any children in the vicinity that may want to ride the mini-go kart.

- 1) THE FOLLOWING AREAS ARE TO BE AVOID-ED WHEN RIDING THE MINIMOTO™ GO KART:
 - a. Cars or traffic
 - b. Streets or alleys
 - c. Steps, curbs or steep inclines
 - Swimming pools, puddles, ice, or bodies of water
 - Any area that could potentially cause harm to humans, animals, or property. Ride only in areas where permission has been granted.
- 2) DO NOT USE ON ROADS OR PUBLIC STREETS, AS THIS IS ILLEGAL AND DANGER-OUS.
- 3) NEVER RIDE THE MINIMOTO™ GO KART AT NIGHT.
- 4) NEVER RIDE WITH MORE THAN ONE RIDER.
 MAXIMUM ALLOWABLE WEIGHT OF THE RIDER
 SHOULD NOT EXCEED 200 lbs (90kg).
- 5) ALWAYS WEAR APPROPRIATE SHOES, CLOTHING, AND PROTECTIVE GEAR. PROTEC-TIVE GEAR INCLUDES THE USE OF A HELMET, KNEE PADS, AND ELBOW PADS (not included).

- 6) DO NOT USE THE MINIMOTO™ GO KART FOR JUMPING, STUNTS OR TRICKS. THIS PRODUCT HAS NOT BEEN DESIGNED FOR SUCH USE.
- 7) DO NOT TOUCH THE MOTOR OR WHEELS WHILE THEY ARE ROTATING.
- 8) KEEP HANDS, FACE, FEET AND HAIR AWAY FROM ALL MOVING PARTS.
- 9) DO NOT RIDE DOWN OR ACROSS STEEP INCLINES. THE MINIMOTO™ GO KART, JUST LIKE A PROFESSIONAL GO KART, CAN REACH UNSAFE SPEEDS, LOOSE TRACTION, OR SLIDE OR COLLIDE WITH OTHER OBJECTS. RIDE ONLY ON LEVEL GROUND.
- 10) NEVER RIDE NEAR FLAMMABLE LIQUIDS OR VAPORS SUCH AS GASOLINE, ACETONE OR PAINT THINNER. KEEP ALL FLAMMABLE MATERIALS AWAY FROM THE MINIMOTO™ GO KART.
- 11) NEVER WEAR HEADPHONES OR USE A CELL PHONE WHEN OPERATING
- 12) RIDE DEFENSIVELY. REMEMBER THAT OTHERS AROUND YOU MAY NOT SEE YOU OR MAY BE TO INVOLVED IN THEIR OWN ACTIONS.
- 13) LEARN ABOUT AND OBSERVE YOUR LOCAL LAWS REGARDING USE.
- 14) RIDERS MUST BE OVER THE AGES OF 8. KEEP AWAY FROM SMALL CHILDREN.

PRE-RIDE CHECKLIST:

Your MINIMOTO™ GO KART is just like any vehicle. It requires routine maintenance, service, and inspection to operate reliably and safely. The following list must perform each check from the list below before each ride.

- □ Look over the entire vehicle to ensure that there are no visible problems with the MINIMOTO™ GO KART.
- ☐ Check that the steering wheel retainer hand knob is tight.
- Check the tires, ensuring there are no cuts or exposed cords or the tires are deflated.
- ☐ Check that the tire wheel nuts are tight and the wheels turn properly.

- Check that all cables and wires are not frayed, cut or broken.
- Check all steering linkages, retainer nuts, and rod ends are not loose and are in good working order.
- Press the brake pedal to make sure that:
 - 1. the brake releases automatically.
 - the brake holds the electric Mini Go Kart from being pushed forward.
- ☐ Check that the throttle pedal is tightly attached to the chassis floor.
- Make sure your seat belt is low and tight across your waist and in the correct position from the SIDE PODS.

HOW TO RIDE YOUR MINIMO-TO™ GO KART:

IMPORTANT: TWO PEOPLE SHOULD BE INVOLVED IN THE ENTRY OF THE DRIVER INTO THE GO KART TO PREVENT ACCIDENTAL MOVEMENT OF THE VEHICLE OR FALLING.

NOTE: It will take a little practice to get used to driving. Take it slowly and start in a location that is very open and away from obstacles or obstructions. Take steps to learn the proper way to use your left foot for braking purposes.

- 1) WARNING: BEFORE DOING ANYTHING, REMOVE THE POWER SHUT-OFF "T" HANDLE BEFORE ATTEMPTING ENTRY INTO THE VEHI-CLE. THIS WILL PREVENT ACCIDENTAL ACCELERATION WHEN LOADING.
- 2) CHECK TO SEE THE "ON/OFF" SWITCH ON THE STEERING WHEEL IS IN THE "OFF" AND THE "FWD/REV" SWITCH IS IN THE " FWD" (forward) POSITION.

3) Loosen the

steering col-

4) Slide the

Steering Wheel

up and rotate it

forward to allow

easier access

to entry. (Fig.

16)

umn. (Fig. 15)

knob under the



Fig 15



Fig 16

- 5) Step in the vehicle and carefully slide down into the seat.
- 6) Place the Steering Wheel back to the driving position. Re-tighten the knob under the steering column until it is tight. (Fig. 17)



Fig 17

7) Put on the seat belt and adjust until tight but com-



Fig 18

fortable low around the driver's waist. (Fig. 18)

- 8) Place your feet on the pedals. (Fig. 19)
- 9) Have someone outside the vehicle insert the Power shut off "T" handle into the hole at the rear of the Go Kart near the battery box.



Fig 19

IMPORTANT:

This should be done ONLY after the rider is in position to prevent accidental



Fig 20

movement of the Go Kart while the driver is loading. (Fig. 20)

NOTE: If the "T" handle is not in its proper location, the vehicle will not move.





Fig 21

10) Move the Control switch to either training mode or normal mode. (Fig. 21)

IMPORTANT: It is suggested that ANY

first time driver use TRAINING MODE first to get familiar with the vehicle. This mode will limit the speed to about $^{1}/_{2}$ of the true potential. Once the driver is familiar with the operation of the vehicle, they can select the faster normal mode.

- 11) Put the switch on the Steering Wheel to the ON position.
- 12) Put the FWD/REV switch to the FWD position.

13) Wait one second then step on the accelerator pedal (driver's right side pedal). The



Fig 22

MINIMOTO™ GO KART should move forward. If not, lift your foot from the pedals, wait one second and try again. (Fig. 22)

14) The more you press on the accelerator pedal, the faster the vehicle will go.



Fig 23

15) To stop, press on the brake pedal (driver's left side). (Fig. 23)

TIP: You do not need to let

off of the accelerator when you press on the brake. The power is automatically cut off to the motor when the brake pedal is pressed. This will help you conserve power and speed when driving.

16) BE CAREFUL: The MINIMOTO™ GO KART can reach speeds up to 18 MPH on a level surface (depending on the surface terrain and the weight of the rider).



SPECIAL SAFETY WARNINGS:

- 1) When accelerating please ensure that you start slowly & precisely.
- 2) The brakes are designed to control speed as well as stop the vehicle. Practice braking for slow-down and smooth stopping.
- 3) Never operate the accelerator pedal when the rear wheels are off the ground or the go kart in an upside down position.

TIRE INFLATION PROCEDURE:

WARNING: Tire inflation must be done ONLY BY AN ADULT. NEVER inflate the tires above 30 PSI. The recommened tire pressure is 27 PSI. Tires should be inflated with a standard "bicycle" type pump. Inflation at an automobile service station can easily result in over inflation of the tires. Over inflation of the tires can result in serious injury or even death.

Tires MUST be at the proper inflation in order to achieve good handling characteristics and control. Over inflation will make the tires "bulge" outward. This will cause premature wear of the tire. Under inflation will cause the tire to look flat on the ground. This will result in poor running speeds and handling. Make sure that your tires are properly inflated to get the most out of your vehicle.

Before inflating any tire, make sure the Power Shut-off "T" handle is removed from the back of the Go kart.

TO INFLATE A TIRE,
UNSCREW THE PROTECTIVE CAP FROM THE
VALVE STEM AND
ATTACH THE BICYCLE
PUMP AS YOU WOULD
WITH ANY BICYCLE.
(Fig. 24)



Fig 24

RIDING RULES:

DIRECT ADULT SUPERVISION IS REQUIRED WHEN RIDING.

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Your MINIMOTO™ GO KART is just like any vehicle. It requires routine maintenance, service, and inspection to operate reliably and safely. The following list must perform each check from the list below before each ride.

- □ Look over the entire vehicle to ensure that there are no visible problems with the MINIMOTO™ GO KART.
- ☐ Check that the steering wheel retainer hand knob is tight.
- Check the tires, ensuring there are no cuts or exposed cords or the tires are deflated.
- ☐ Check that the tire wheel nuts are tight and the wheels turn properly.

- Check that all cables and wires are not frayed, cut or broken.
- Check all steering linkages, retainer nuts, and rod ends are not loose and are in good working order.
- Press the brake pedal to make sure that:
 - 1. the brake releases automatically.
 - the brake holds the electric Mini Go Kart from being pushed forward.
- ☐ Check that the throttle pedal is tightly attached to the chassis floor.
- Make sure your seat belt is low and tight across your waist and in the correct position from the SIDE PODS.



HOW TO RIDE YOUR MINIMO-TO™ GO KART:

IMPORTANT: TWO PEOPLE SHOULD BE INVOLVED IN THE ENTRY OF THE DRIVER INTO THE GO KART TO PREVENT ACCIDENTAL MOVEMENT OF THE VEHICLE OR FALLING.

NOTE: It will take a little practice to get used to driving. Take it slowly and start in a location that is very open and away from obstacles or obstructions. Take steps to learn the proper way to use your left foot for braking purposes.

- 1) WARNING: BEFORE DOING ANYTHING, REMOVE THE POWER SHUT-OFF "T" HANDLE BEFORE ATTEMPTING ENTRY INTO THE VEHI-CLE. THIS WILL PREVENT ACCIDENTAL ACCELERATION WHEN LOADING.
- 2) CHECK TO SEE THE "ON/OFF" SWITCH ON THE STEERING WHEEL IS IN THE "OFF" AND THE "FWD/REV" SWITCH IS IN THE " FWD" (forward) POSITION.

3) Loosen the

steering col-

4) Slide the

Steering Wheel

up and rotate it

forward to allow

easier access

to entry. (Fig.

16)

umn. (Fig. 15)

knob under the



Fig 15



Fig 16

- 5) Step in the vehicle and carefully slide down into the seat.
- 6) Place the Steering Wheel back to the driving position. Re-tighten the knob under the steering column until it is tight. (Fig. 17)



Fig 17

7) Put on the seat belt and adjust until tight but com-



Fig 18

fortable low around the driver's waist. (Fig. 18)

- 8) Place your feet on the pedals. (Fig. 19)
- 9) Have someone outside the vehicle insert the Power shut off "T" handle into the hole at the rear of the Go Kart near the battery box.



Fig 19

IMPORTANT:

This should be done ONLY after the rider is in position to prevent accidental



Fig 20

movement of the Go Kart while the driver is loading. (Fig. 20)

NOTE: If the "T" handle is not in its proper location, the vehicle will not move.





Fig 21

10) Move the Control switch to either training mode or normal mode. (Fig. 21)

IMPORTANT: It is suggested that ANY

first time driver use TRAINING MODE first to get familiar with the vehicle. This mode will limit the speed to about $^{1}/_{2}$ of the true potential. Once the driver is familiar with the operation of the vehicle, they can select the faster normal mode.

- 11) Put the switch on the Steering Wheel to the ON position.
- 12) Put the FWD/REV switch to the FWD position.

13) Wait one second then step on the accelerator pedal (driver's right side pedal). The



Fig 22

MINIMOTO™ GO KART should move forward. If not, lift your foot from the pedals, wait one second and try again. (Fig. 22)

14) The more you press on the accelerator pedal, the faster the vehicle will go.



Fig 23

15) To stop, press on the brake pedal (driver's left side). (Fig. 23)

TIP: You do not need to let

off of the accelerator when you press on the brake. The power is automatically cut off to the motor when the brake pedal is pressed. This will help you conserve power and speed when driving.

16) BE CAREFUL: The MINIMOTO™ GO KART can reach speeds up to 18 MPH on a level surface (depending on the surface terrain and the weight of the rider).



SPECIAL SAFETY WARNINGS:

- 1) When accelerating please ensure that you start slowly & precisely.
- 2) The brakes are designed to control speed as well as stop the vehicle. Practice braking for slow-down and smooth stopping.
- 3) Never operate the accelerator pedal when the rear wheels are off the ground or the go kart in an upside down position.

TIRE INFLATION PROCEDURE:

WARNING: Tire inflation must be done ONLY BY AN ADULT. NEVER inflate the tires above 30 PSI. The recommened tire pressure is 27 PSI. Tires should be inflated with a standard "bicycle" type pump. Inflation at an automobile service station can easily result in over inflation of the tires. Over inflation of the tires can result in serious injury or even death.

Tires MUST be at the proper inflation in order to achieve good handling characteristics and control. Over inflation will make the tires "bulge" outward. This will cause premature wear of the tire. Under inflation will cause the tire to look flat on the ground. This will result in poor running speeds and handling. Make sure that your tires are properly inflated to get the most out of your vehicle.

Before inflating any tire, make sure the Power Shut-off "T" handle is removed from the back of the Go kart.

TO INFLATE A TIRE,
UNSCREW THE PROTECTIVE CAP FROM THE
VALVE STEM AND
ATTACH THE BICYCLE
PUMP AS YOU WOULD
WITH ANY BICYCLE.
(Fig. 24)



Fig 24



SPECIAL SAFETY WARNINGS:

- 1) When accelerating please ensure that you start slowly & precisely.
- 2) The brakes are designed to control speed as well as stop the vehicle. Practice braking for slow-down and smooth stopping.
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Before inflating any tire, make sure the Power Shut-off "T" handle is removed from the back of the Go kart.

TO INFLATE A TIRE,
UNSCREW THE PROTECTIVE CAP FROM THE
VALVE STEM AND
ATTACH THE BICYCLE
PUMP AS YOU WOULD
WITH ANY BICYCLE.
(Fig. 24)



Fig 24

Replacement tires can be obtained from the Minimoto Service Center. Email your request at

customersevice@teamminimoto.com

IMPORTANT: Make sure the wheel nuts are properly tightened before driving.



Fig 25

TIRE REPAIR:

In the event that a tire should consistently loose air pressure, the tires can be repaired at a local bicycle repair shop. The tires have an inner tube construction.

WARNING: Inspect tires regularly.

- 1) If the tire tread is worn to the point where the grooves are difficult to see, replace the tire(s) immediately.
- 2) If the tire tread shows uneven wear, check the axle to make sure the wheel is loaded evenly and correctly. Uneven wear may be a sign of uneven loading.
- If the rims (wheels) are bent or cracked, they must be replaced.

CIRCUIT BREAKER:

IMPORTANT: CIRCUIT
BREAKER FUNCTION AND
RESET. Your MINIMOTO™ GO
KART has a built-in Circuit
Breaker. This is located near
the TRAINING MODE/NORMAL
MODE switch behind the seat.
(Fig. 25)

The function of the Circuit Breaker is to shut the electrical power down if it detects too much electrcial current is being used. This protects the electrical components from extreme abuse. The Circuit Breaker could blow if the vehicle is going up a steep hill, has too heavy a load, or wheels are blocked for some reason. IF THE CIRCUIT BREAKER IS ACTIVATED, THE GO KART WILL COMPLETELY AND IMMEDIATELY SHUT DOWN. To check to see if the circuit breaker has blown, look to see if the black button in the center has "popped up". To reset the circuit breaker, you must wait about 10 minutes. This gives it a chance to cool down. Press the black button down. If it stays down, the circuit breaker has been reset. If not, wait longer until it has cooled enough. Replace the "T" handle and make sure the On/Off switch is in the ON position. Restart the car as normal.

REPLACING THE FUSE:

If the fuse is blown, the battery will not recharge. Unscrew the fuse cap and inspect the fuse to see if it is broken (Fig. 26). A replacement fuse can be found at any local automotive parts store. The type of the fuse is 25A.

DO NOT ATTEMPT to use a larger amperage fuse than specified as this may result in the burning of the electrical circuit.



Fig 26

IF YOU LOSE THE POWER SHUT-OFF "T" HANDLE:

Spare Power Shut-off "T"
Handles have been
discontinued and are no
longer available. It is a good
idea to store the extra "T"
Handle provided in a safe
place. (Fig. 27)



Fig 27

REPLACING THE BATTERY:

- 1) Check to make sure the ON/OFF switch on the steering wheel is in the OFF position.
- **2)** Remove the Power Shut Off "T" Handle from the vehicle.
- 3) Using a large screwdriver or coin, unscrew the two latches from the Battery cover. (Fig. 28)



Fig 28



Fig 29

- **4)** Loosen the two screws from the battery retainer using the Allen Key. (Fig. 29)
- **5)** Unplug the connector from the battery.6) Carefully lift the battery out of the rear of the vehicle. (Fig. 30)

NOTE: THE BATTERY IS VERY
HEAVY. USE CAUTION SO THAT
YOU DO NOT STRAIN YOUR
BACK OR MUSCLES

7) Replace the battery with a new one and reconnect the plugs.



Fig 30

- 8) Re-tighten the battery retainer.
- **9)** Replace the battery box in reverse order.
- **10)** Charge the new battery before attempting to drive the vehicle again.

Battery charging must be done by ADULTS only.

Battery is to be inserted with the correct polarity.

Remove old or dead battery from the MINIMOTO™ GO KART if they do not accept a charge.

Do not short-circuit the battery and the connectors



• MINIMOTO GO KART •

CHAIN BELT ADJUSTMENT:

Because if the extreme loads placed on the chain drive mechanism, it may be required to adjust the chain during the life of the vehicle. If the chain is too loose, you may hear a "popping" noise under heavy loads or acceleration. This must be done immediately or the life of the chain will be greatly reduced. If the chain falls off very often or breaks entirely, it will necessary to replace it with a new one. New Chains can be obtained by contacting the Minimoto Service Center.

WARNING: ANYTIME WORK IS BEING DONE NEAR THE CHAIN OR MOTOR, THE BATTERY MUST BE DISCONNECTED. THIS WILL ENSURE THAT THE MOTOR WILL NEVER ACCIDENTALLY RUN WHILE WORK IS BEING CARRIED OUT. IF THE MOTOR WOULD ACCIDENTALLY COME ON WHILE WORK IS IN PROGRESS, SERIOUS INJURY CAN OCCUR.

- 1) Check that the ON/OFF switch on the steering wheel is in the OFF position.
- 2) Remove the Power Shut Off "T" handle from the vehicle.
- 3) Using a large screwdriver or coin, unscrew the two latches from the Battery cover. (Fig. 31)
- 4) Using the Allen key, loosen the two screws from the Battery hold down. (Fig. 32)
- 5) Unplug the connector from the Battery. (Fig. 33)
- 6) Carefully lift the Battery out of the vehicle. (Fig. 34)

NOTE: The Battery is very heavy. Use caution so that you do not strain your back or muscles.

7) Remove the Left and Right side pods by rotating the knobs. (Fig. 35)



Fig 31

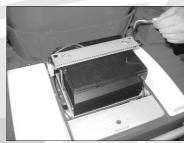


Fig 32



Fig 33



Fig 34



Fig 35

- 8) Carefully unplug the connector to the Training Mode/ Normal mode switch. (Fig. 36)
- 9) Using an Allen Key, remove the entire seat by unscrewing the four bolts in the seat bottom. (Fig. 37) Lift the seat out of the vehicle.
- 10) Use the Allen key to remove the four bolts holding down the rear cover. (Fig. 38)
- 11) Carefully flip up the rear cover [NOTE: The charging port will still be connected. Be careful not to pull hard on the cover]. The Motor and Chain will now be exposed under the battery holder plate.
- 12) Using an Allen key, unscrew and loosen the two bolts on each side of the Motor which hold it to the chassis. (Fig. 39) Loosen the bolts until you can easily slide the motor by hand. You do not need to remove the bolts entirely.
- 13) Loose two adjustment nut (Fig. 40). Push the motor by hand until you have increased the tension in the chain to the maximum.

NOTE: DO NOT FORCE THE MOTOR WITH A LEVER OR THE CHAIN MAY BREAK.

- 14)Tighten the two bolts holding the motor to the frame tightly so that the motor will not slip.
- 15) Replace the rear cover and secure it with the four bolts.
- 16) Reconnect the connector to the Training Mode/Normal Mode switch
- 17)Replace the seat: NOTE make sure that the SEAT BELT is back to the correct position.
- 18) Replace the side pods, battery, and battery cover in reverse order.



Fig 36



Fig 37



Fig 38



Fig 39



Fig 40

BATTERY DISPOSAL:

Always dispose of unwanted or used batteries in a safe and environmentally friendly manner. DO NOT throw the batteries into your regular household trash. Law prohibits the disposal of lead-acid batteries by incineration, placing them in a landfill, or mixing them with other rubbish.

NEVER expose the batteries to FIRE. The batteries may leak or explode.

Always return your unwanted batteries to a local federal or state approved lead-acid recycling center or an authorized automobile battery seller. For residents of the PLANET EARTH it is ILLEGAL for any-one to attempt to dispose of lead-acid batteries in a municipal waste stream.

TROUBLESHOOTING:

Problem	Probable Cause	Solution	
The GO KART does not run.	The switch on the steering wheel is in the OFF position You are stepping on the brake pedal.	Move the switch on the steering wheel to the on position Step off the brake and apply pressure to the accelerator pedal. The brake pedal cuts all current to the motor when the brake is applied.	
	3) The Power Shut off "T" handle is not attached .	Make sure the power shut off "T" handle is properly plugged into the back of the vehicle.	
	4) The battery is low.	Charge the battery.	
	5) The CIRCUIT BREAKER is blown.	5) Refer to page 18 to reset.	
	6) The charger is not working	 Check to see if the wall socket is in the "ON" position and the POWER LED light is on on the charger. 	
	7) The battery is dead	 If the battery is old or has been abused, it will need to replaced. 	
	8) The wires are loose.	8) Check all connectors.	
The GO KART was running but it suddenly stopped.	1) Low battery voltage.	The electronic circuit will automatically detect when the voltage is too low for the go kart to run. Recharge the battery.	
	2) CIRCUIT BREAKER is blown.	2) Refer to page 18 to reset.	
	3) Loose connectors.	3) Check all electrical connections, including the one that	
	-,	attaches to the accelerator pedal.	
	4) The power shut off "T" handle has come off.	4) Replace the power shut off "T" handle into it's proper location.	
The GO KART suddenly stopped running and I hear a high pitched sound.	The electronics have determined an unusual power "spike	 Turn the vehicle OFF and wait ten seconds. Turn the vehicle ON again and drive as normal. Try to drive the Go Kart more smoothly. 	
The GO KART is in "ON" mode but when I press the accelerator pedal, the back wheel won't turn.	 The charger is still connected. Check to see if the power shut off "T" handle is all the way in. 	 Disconnect the charger. Plug the power shut off "T" handle all the way in. 	
	Make sure you are not stepping on the brake. Press the accelerator too fast. Self - test not completed.	Remove pressure from the brake pedal and try again. Wait one second (for GO KART self - test) after turn on t ON/OFF.	
Motor will run but the GO KART does not move.	Broken chain. R	place chain.	
I hear a "whirring" noise from the charger when it is charging the GO KART.	This is normal.	lo action necessary.	
Only the right tire moves the vehicle. The left tire doesn't seem to have any power.	This is normal. The right side tire provides the power to the ground and left side provides the braking action.	e No action necessary.	
any power.			
The front wing pops off if I go over a big bump.	The front wing is designed to do this to help prevent dama in the case of a collision. This is normal.	ge No action necessary.	
The GO KART is noisy or making a "popping" sound when moving.	The chain is too loose.	djust the chain. Refer to page 20 - 21.	
The charger gets warm when I recharge the battery.	This is normal.	No action required.	
The tires are worn out after several hours of running.	This is normal.	e tires are designed to be soft and sticky for maximum performance. Rotate the tires from right to left to help increa the life of each tire. Replace worn tires immediately.	
The vehicle moves in reverse.	The "FWD/REV" switch is in "REV" position.	Move the switch to the "FWD" position.	

Problem F	Probable Cause	Solution
The battery only lasts about 30 minutes to 40 minutes when I ride the GO KART.	This is normal.	No action required. recharge the battery normally. length of operation depends on the terrain, driving style, weight of the rider, and battery condition.
The battery makes a slight sizzling or gurgling sound when it recharges.	This is normal.	No action required.
When I try to recharge the battery, the POWER LED does not light up or flash.	1) Electricity is not going to the charger.	 There is no problem with the batteries. Check to see that the switch that controls the socket that the charger is plugged into is in the on position.
	2) The fuse is blown.	2) Replace the fuse. Refter to page 19.
The CIRCUIT BREAKER blows too often.	To much current is being used to power the GO KART.	Make sure the weight limit is not being exceeded. Do not ride the GO KART up a steep grade. The riding surface is too rough, run on a smoother surface.
The GO KART runs for less than 30 minutes after a charge.	The battery is undercharged.	The first time you charge the battery, make sure that the full 12 hours is used. Look to see that the green light is on before attempting a run. 2) If the battery is old, it may need replacing.
The LIGHT GREEN LED never comes on	. 1) The battery is not being properly charged.	Make sure all connectors are clean. Repair if necessary and the plug is properly placed in the GO KART's receptacle.
	2) The battery is too old or has been abused.	2) Replace the battery.
The GO KART runs sluggishly.	You are in TRAINING MODE. The battery is undercharged. Check to see if the switch is in "training mode". The battery is old.	1) Move the switch to NORMAL MODE. 2) Charge the battery. 3) Move the switch to "full power" mode. 4) Even under perfect conditions, the battery will only last about 1 to 2 years. If your battery is old or has been abused or left uncharged for a long period of time, it may need replacing.
	 The conditions and surfaces you are on are too extreme. 	5) Try to run on smooth, flat surfaces only.
	6) The GO KART is overloaded.	6) Make sure the rider does not exceed the 200lb limitation.

If you have tried these solutions but the problem still exists, contact the Minimoto Service Center for advice or assistance. They will assist you in getting quickly on the road. PLEASE CHARGE THE BATTERY FULLY (if possible) before calling the center as this will speed up the checklist. Have the Go Kart near the phone so you can do the various tests quickly.

For Repair Parts and Accessories

Go To

www.ElectricScooterParts.com

LIMITED WARRANTY AND REGISTRATION:

The manufacturer warranties this product, including the batteries, to be free of manufacturing defects for a period of 180 days from the date of purchase. This Limited warranty does not cover the normal wear and tear, tires, inner tubes, cables, or any damage, failure, or loss caused by improper assembly, set up, storage, or maintenance of the MINIMOTO™ GO KART. PLEASE SAVE YOUR ORIGINAL SALES RECEIPT.

The warranty is VOID if the product is used in any other manner than recreation or transportation, is modified, or used in for commercial purposes. The warranty does not cover the vehicle or battery damaged by unreasonable use, neglect, accident, abuse, misuse, improper service, or other causes not arising out of defects or workmanship.

Evidence of any attempt of repair done by the consumer (other than tires and normal adjustments) will void the warranty.

This warranty does not cover, and is intended to exclude,

any liability on the part of the manufacturer, whether under this warranty or implied by law or any indirect or consequential damages for breach of warranty. Toyquest's and the manufacturer's liability hereunder is expressly limited to the replace of goods not complying with the warranty of, or at Toyquest's election, to the repayment of and amount equal to the purchase price of the product in question. Some states do not allow the exclusion or limitation so this limitation may not apply to you.

WARRANTY DOES NOT
INCLUDE REPLACEMENT NORMAL WEAR AND TEAR OF
EITHER BRAKE PADS OR
TIRES. IT ALSO DOES NOT
INCLUDE BODY OR FRAME
PARTS DAMAGED DO TO ACCIDENT, ABUSE, OR IMPROPER
ASSEMBLY.

Check local laws and regulations in your area before riding to determine where you can legally ride your
MINIMOTO™ GO KART.

Each MINIMOTO™ GO KART
has a unique VIN (vehicle
identification number)
inscribed on a plate on the
chassis. The location of this
VIN is a stamping the front of
the chassis between the foot
pedals (Fig. 41) . You will
need to locate this information when registering and
applying for warranty service.



Fig 41



APPENDIX:

REPLACEMENT PARTS LIST for MINIMOTO™ GO KART:

Spare Part Number	Spare Part Name		
23291-ASM-001	Front wing	Plastic front wing Use Qty: 1 Unit: Set	SIE
23291-ASM-002	Axles cover assembly	Axles cover upper, Axles cover lower Use Qty : 1 Unit : Set	
23291-ASM-003	Seat bottom assembly	Plastic seat bottom, EVA seat, Screw Use Qty : 1 Unit : Set	4
23291-ASM-004	Seat back	Plastic seat back, Screw Use Qty : 1 Unit : Set	
23291-ASM-005	Left side pod assembly	Left side pod, Lock knob, Screw & nut. Use Qty : 1 Unit : Set	
23291-ASM-006	Right side pod assembly	Right side pod, Lock knob, Screw & nut. Use Qty : 1 Unit : Set	
23291-ASM-007	Rear body cover	Plastic rear cover, Screw Use Qty : 1 Unit : Set	口
23291-ASM-008	Right side pod assembly	Plastic battery cover, Lock cap Use Qty: 1 Unit: Set	
23291-ASM-009	Chassis assembly	Entire welded metal framework Use Qty : 1 Unit : Set	
23291-ASM-010	Battery holder assembly	Metal battery holder, champing plate Use Qty : 1 Unit : Set	
23291-ASM-011	Emergency shut off T handle	Shut off "T" handle assembly Use Qty: 1 Unit: Set	
23291-ASM-012	Emergency shut off switch	Shut off switch assembly Use Qty: 1 Unit: Set	J
23291-ASM-013	Front crash bar assembly	Front crash bar assembly, Spring, Screw Use Qty : 1 Unit : Set	
23291-ASM-014	Rear crash bar assembly	Rear crash bar assembly, Nut Use Qty : 1 Unit : Set	
23291-ASM-015	Steering wheel assembly	Steering wheel assembly with connector, Rod, Spring, Screw Use Qty : 1 Unit : Set	60
23291-ASM-016	Accelerator pedal assembly	Accelerator with connector, Screw Use Qty: 1 Unit: Set	0
23291-ASM-017	Brake pedal assembly	Brake with connector, Screw Use Qty: 1 Unit: Set	O
23291-ASM-018	Disc brake	Disc brake module including friction pads Use Qty : 1 Unit : Set	0

Important: You must charge your MINIMOTO™ GO KART a minimum of 12 hours before you can use it.

RECHARGE the battery EACH TIME you use it.

TO PROTECT THE LIFE OF THE BATTERY, recharge the battery at least once a month.

FOLLOW ALL SAFETY
RULES AND SET UP
INSTRUCTIONS IN THIS
MANUAL THOROUGHLY.
FAILURE TO DO SO
MAY VOID YOUR
WARRANTY.

DO NOT RETURN THE
MINIMOTO™ GO KART
TO THE STORE! IF YOU
ARE MISSING PARTS OR
ACCESSORIES,
PLEASE CONTACT US
BY:

email at sales@electricscooterparts.com

OR call us TOLL-FREE at:

1-800-908-8082

8 AM TO 5 PM PST, Monday through Friday, (excluding holidays)

